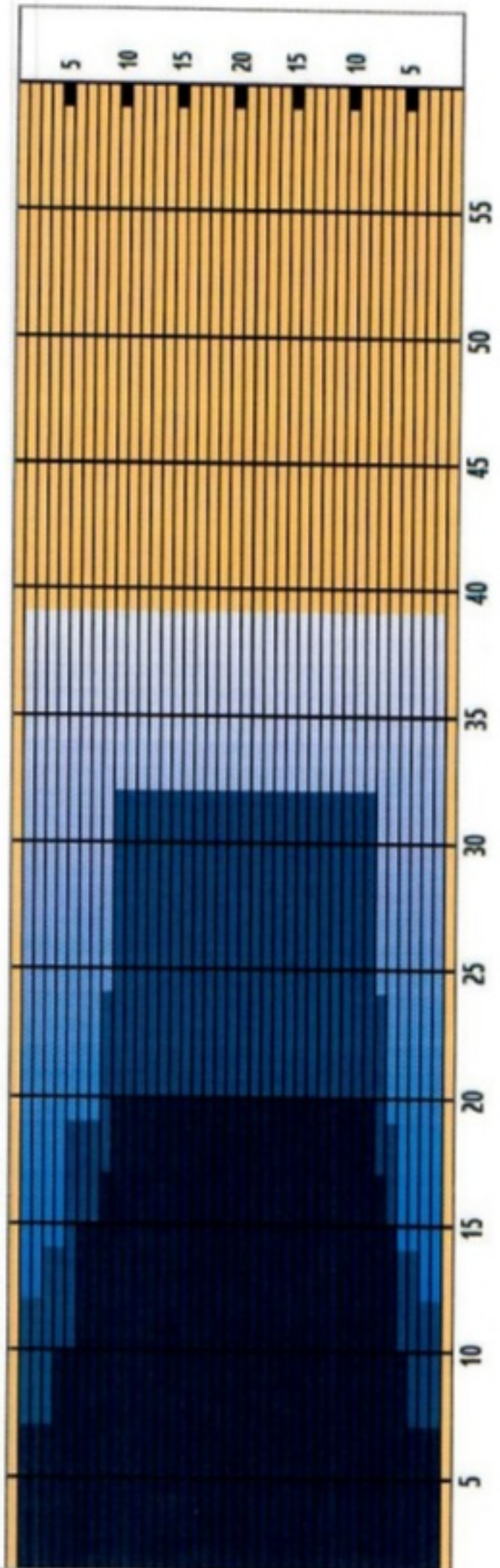


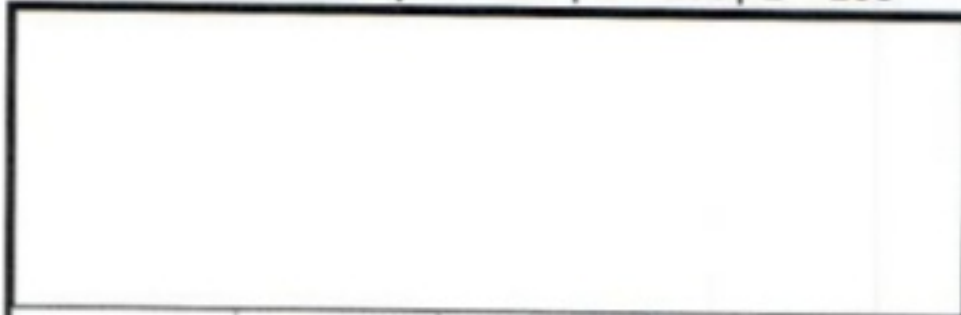
Oil Pattern Distance	39	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	12.735 mL	Reverse Oil Total	15.62 mL	Volume Oil Total	28.355 mL
Tank Configuration	N/A	Tank A Conditioner	Infinity	Tank B Conditioner	Infinity

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	3	A	148	0.0	7.6	7.6	6660
2	5L	5R	1	45	18	3	A	31	7.6	10.1	2.5	1395
3	7L	6R	2	45	18	3	A	56	10.1	15.2	5.1	2520
4	9L	7R	1	45	18	3	A	25	15.2	17.7	2.5	1125
5	10L	8R	1	45	22	3	A	23	17.7	20.8	3.1	1035
6	2L	2R	0	45	22	3	A	0	20.8	39.0	18.2	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	55	30	3	A	0	39.0	32.0	-7.0	0
2	10L	8R	3	55	18	3	A	69	32.0	24.4	-7.6	3795
3	9L	7R	2	55	18	3	A	50	24.4	19.3	-5.1	2750
4	6L	6R	2	55	18	3	A	58	19.3	14.2	-5.1	3190
5	4L	4R	1	55	18	3	A	33	14.2	11.7	-2.5	1815
6	2L	2R	2	55	18	3	A	74	11.7	6.6	-5.1	4070
7	2L	2R	0	55	14	3	A	0	6.6	0.0	-6.6	0



Cleaner Ratio Main Mix: 5:1 Forward
 Cleaner Ratio Back End Mix: 5:1 Reverse
 Cleaner Ratio Back End Distance: 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.26	1.14	1	1	1	2.02

